

Bayesian Inversion in Resin Transfer Moulding

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- 1 Resin Transfer Moulding (RTM)
- 2 The 1D Forward Problem
- 3 The Inverse Problem
- 4 Results
- 5 Conclusion

Resin Transfer Moulding (RTM)

Uses of RTM: aerospace, automotive and marine industries.

Features: lightweight, high relative strength, form complex shapes, durable.

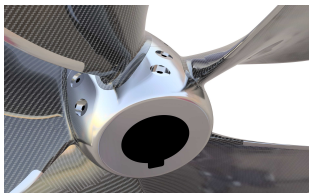
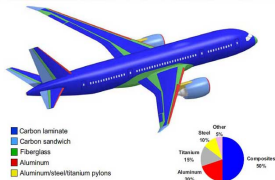


Figure: (Left to right, top to bottom) Composition of Boeing 787 [1], Formula 1 car [2], rowing boat [3], boat propeller [4], wind turbine rotator blade [5], car wing mirror [6].

The RTM Process

RTM uses 2 materials: a fibre-reinforced **preform** and liquid **resin**.

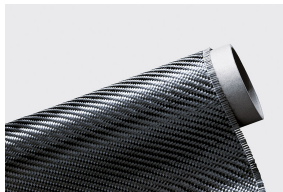


Figure: (a) Carbon fibre preform [7]

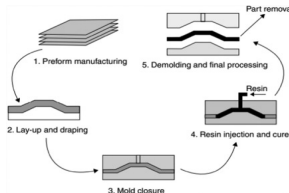


Figure: (b) RTM schematic [8]

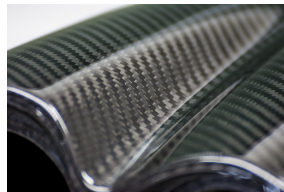


Figure: (c) Finished composite part [9]

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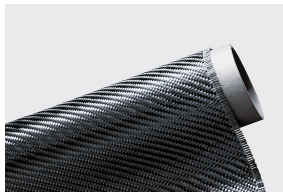


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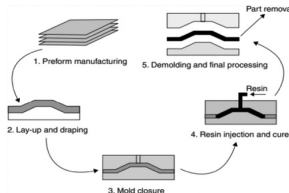


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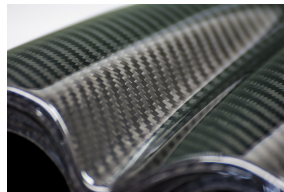


Figure: (c) Finished composite part [9]

Motivation

Variations in permeability
↓
Inhomogeneous resin flow
↓
Variations in mechanical properties of part
↓
Part discarded upon testing

Aims

Inverse problem: find (log-)permeability using pressure data recorded during injection to:

- 1 aid non-destructive evaluation
- 2 support the use of active control RTM

We emphasize the importance of **speed**.

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Darcy Flow in 1D

Solution in 1D [10, 11, 12]

Let $u \in X \equiv L^2([0, D^*])$. Define $F_u(x) := \int_0^x e^{-u(z)} dz$ and $W_u(x) := \int_0^x F_u(\xi) d\xi$.

$$\Upsilon_u(t) = W_u^{-1} \left(\frac{p_l - p_0}{\mu \phi} t \right), \quad (1)$$

$$p_u(x, t) = \begin{cases} p_l - (p_l - p_0) \frac{F_u(x)}{F_u(\Upsilon_u(t))}, & x \in [0, \Upsilon_u(t)), \\ p_0, & x \in [\Upsilon_u(t), D^*]. \end{cases} \quad (2)$$

Fréchet derivative of the forward problem

For $0 \leq x \leq \Upsilon(t)$, the Frechet derivative of (Υ, p) w.r.t u is given by:

$$D\Upsilon_u(t)h = \frac{\int_0^{\Upsilon(t)} \int_0^\xi e^{-u(z)} h(z) dz d\xi}{F_u(\Upsilon(t))}, \quad (3)$$

$$Dp_u(x, t)h = \frac{(p_l - p_0)}{F_u(\Upsilon(t))^2} \left[F_u(\Upsilon(t)) \int_0^x e^{-u(z)} h(z) dz - F_u(x) \int_0^{\Upsilon(t)} e^{-u(z)} h(z) dz + F_u(x) e^{-u(\Upsilon(t))} D\Upsilon_u(t)h \right]. \quad (4)$$

The Forward Map

At N times $0 < t_1 < \dots < t_N < \tau^*$, suppose M sensors are used to record resin pressure. Let $Y \equiv \mathbb{R}^{NM}$. Define the **forward map** $\mathcal{G} : (X, \langle \cdot, \cdot \rangle_X) \rightarrow (Y, \langle \cdot, \cdot \rangle_Y)$ by

$$\mathcal{G}(u) = \left[\left\{ p_u(x_m, t_1) \right\}_{m=1}^M, \dots, \left\{ p_u(x_m, t_N) \right\}_{m=1}^M \right]^T, \quad u \in X. \quad (5)$$

Example: let $M = N = 5$.

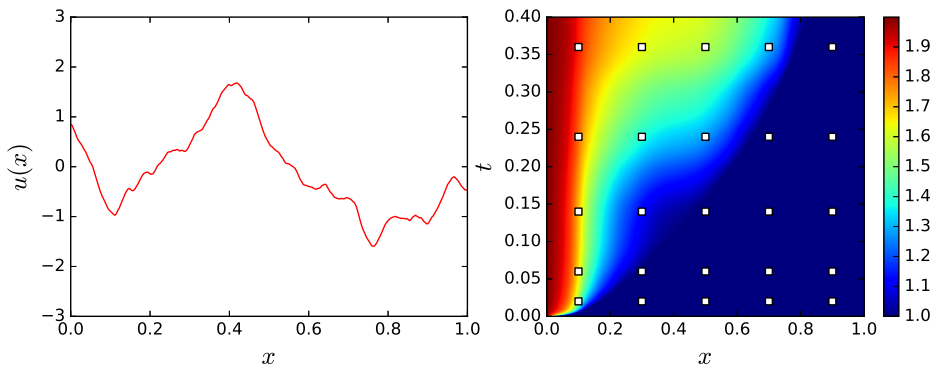


Figure: The forward problem and the forward map

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The Inverse Problem

Estimate $u \in X$ in the expression

$$y = \mathcal{G}(u) + \eta, \quad (6)$$

where

- $\mathcal{G} : (X, \langle \cdot, \cdot \rangle_X) \rightarrow (Y, \langle \cdot, \cdot \rangle_Y)$ is the forward map
- $y \in Y$ are measurements of the system
- $\eta \in Y$ is random measurement noise

The Bayesian approach

Assume that both u and η are Gaussian random variables/fields:

- 1 $u \sim N(\bar{u}, \mathcal{C})$, where \mathcal{C} arises from the Matérn [14] covariance function
- 2 $\eta \sim N(0, \Sigma) \implies y|u \sim N(\mathcal{G}(u), \Sigma)$, where Σ is given and diagonal

Using Bayes' rule $\mathbb{P}(u|y) \propto \mathbb{P}(u)\mathbb{P}(y|u)$, the posterior is given by

$$\mathbb{P}(u|y) \propto \exp \left(-\frac{1}{2} \left\| \Sigma^{-1/2} (y - \mathcal{G}(u)) \right\|_Y^2 - \frac{1}{2} \left\| \mathcal{C}^{-1/2} (u - \bar{u}) \right\|_X^2 \right). \quad (7)$$

Sampling from the Posterior

Case study: \mathcal{G} is linear, i.e. $\mathcal{G}(u) = \mathcal{G}u$

Recall $u \sim N(\bar{u}, \mathcal{C})$ and $\eta \sim N(0, \Sigma)$. The posterior is Gaussian $u|y \sim N(\hat{u}, \hat{\mathcal{C}})$ with

$$\hat{u} = \bar{u} + \mathcal{C}\mathcal{G}^* \left[\mathcal{G}\mathcal{C}\mathcal{G}^* + \Sigma \right]^{-1} (y - \mathcal{G}\bar{u}), \quad (8)$$

$$\hat{\mathcal{C}} = \mathcal{C} - \mathcal{C}\mathcal{G}^* \left[\mathcal{G}\mathcal{C}\mathcal{G}^* + \Sigma \right]^{-1} \mathcal{G}\mathcal{C} \quad (9)$$

Case study: \mathcal{G} is non-linear

No such solution exists. We must use Markov chain Monte Carlo (MCMC) methods.

Linearisation around the maximum a-posteriori (LMAP) estimate

Suppose $\mathcal{G}(u) \approx \mathcal{G}(u_{map}) + D\mathcal{G}(u_{map})(u - u_{map})$. Approximate $u \approx N(u_{map}, \mathcal{C}_{map})$ with

$$u_{map} = \operatorname{argmin}_{u \in X} \frac{1}{2} \left\| \Sigma^{-1/2} (y - \mathcal{G}(u)) \right\|_Y^2 + \frac{1}{2} \left\| \mathcal{C}^{-1/2} (u - \bar{u}) \right\|_X^2, \quad (10)$$

$$\mathcal{C}_{map} = \mathcal{C} - \mathcal{C} D\mathcal{G}^*(u_{map}) \left[D\mathcal{G}(u_{map}) \mathcal{C} D\mathcal{G}^*(u_{map}) + \Sigma \right]^{-1} D\mathcal{G}(u_{map}) \mathcal{C}. \quad (11)$$

Linearisation around the maximum a-posteriori (LMAP) estimate

For non-linear \mathcal{G} , the approximate posterior is $u|y \approx N(u_{map}, \mathcal{C}_{map})$ where

$$u_{map} = \operatorname{argmin}_{u \in X} \frac{1}{2} \left\| \Sigma^{-1/2} (y - \mathcal{G}(u)) \right\|_Y^2 + \frac{1}{2} \left\| \mathcal{C}^{-1/2} (u - \bar{u}) \right\|_X^2, \quad (12)$$

$$\mathcal{C}_{map} = \mathcal{C} - \mathcal{C} D\mathcal{G}^*(u_{map}) \left[D\mathcal{G}(u_{map}) \mathcal{C} D\mathcal{G}^*(u_{map}) + \Sigma \right]^{-1} D\mathcal{G}(u_{map}) \mathcal{C}. \quad (13)$$

Here, $D\mathcal{G}^*(u) : Y \rightarrow X$ is the adjoint of $D\mathcal{G}(u) : X \rightarrow Y$ defined by

$$\langle D\mathcal{G}(u)h, v \rangle_Y = \langle h, D\mathcal{G}^*(u)v \rangle_X, \quad \forall h \in X, v \in Y. \quad (14)$$

Levenberg-Marquardt algorithm ($u \rightarrow u_{map}$)

Define $A_k := D\mathcal{G}(u_k)$ and $A_k^* := D\mathcal{G}^*(u_k)$. Let $u_0 = \bar{u}$ and $\alpha_k \rightarrow 0$ according to [19].

$$u_{k+1} = u_k + \frac{\bar{u} - u_k}{1 + \alpha_k} + \mathcal{C} A_k^* \left[A_k \mathcal{C} A_k^* + (1 + \alpha_k) \Sigma \right]^{-1} \left(y - \mathcal{G}(u_k) - \frac{A_k(\bar{u} - u_k)}{1 + \alpha_k} \right). \quad (15)$$

The Adjoint

Note $D\mathcal{G}(u)h = \left[\{Dp_u(x_m, t_1)h\}_{m=1}^M, \dots, \{Dp_u(x_m, t_N)h\}_{m=1}^M \right]^T$.

Riesz Representation Theorem [20]

Since $D\mathcal{G}(u) : X \rightarrow Y$ is linear and bounded, then $\exists R_m^n(u) \in X$ such that $\forall h \in X$

$$[D\mathcal{G}(u)h]_i = Dp(x_m, t_n)h = \langle C^{-1/2} R_m^n(u), C^{-1/2} h \rangle_X. \quad (16)$$

The Representers

The representer are given by $R_m^n = H(\Upsilon(t_n) - x_m) C Q_m^n$ where

$$Q_m^n[u](x) = \frac{(p_l - p_0)}{F_u(\Upsilon(t_n))^2} \left[F_u(\Upsilon(t_n)) H(x_m - x) e^{-u(x)} - F_u(x_m) H(\Upsilon(t_n) - x) e^{-u(x)} \right. \\ \left. + \frac{F_u(x_m)}{F_u(\Upsilon(t_n))} e^{-u(\Upsilon(t_n))} e^{-u(x)} \max\{\Upsilon(t_n) - x, 0\} \right]. \quad (17)$$

One can show that

- 1 $CD\mathcal{G}^*(u) = [\{R_m^1\}_{m=1}^M, \dots, \{R_m^N\}_{m=1}^M] := \mathbf{R}(u)$
- 2 Let $\mathcal{R}(u) := D\mathcal{G}(u)CD\mathcal{G}^*(u)$. Then $[\mathcal{R}(u)]_{ij} = \langle C^{-1/2} [\mathbf{R}(u)]_i, C^{-1/2} [\mathbf{R}(u)]_j \rangle_X$

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Experimental Setup

Physical conditions

Constants: $p_l = 2$, $p_0 = 1$, $D^* = 1$,

Observation times: $(t_1, t_2, t_3, t_4, t_5) = (0.02, 0.06, 0.14, 0.24, 0.36)$.

The Prior

$u \sim N(0, \mathcal{C})$ where $\mathcal{C}h = \int_0^{D^*} c(x, x')h(x')dx'$ with

$$c(x, x') = \sigma^2 \frac{2^{1-\nu}}{\Gamma(\nu)} \left(\frac{|x - x'|}{l} \right)^\nu K_\nu \left(\frac{|x - x'|}{l} \right), \quad \sigma^2 = 0.5, \quad l = 0.1, \quad \nu = 1.5. \quad (18)$$

The Data

Assume that $u_{true} \sim \mathbb{P}(u)$ and that data are generated by

$$y = \mathcal{G}(u_{true}) + N(0, \Sigma), \quad (19)$$

where $\Sigma_{ii} = (0.01[\mathcal{G}(u_{true})]_i)^2$, i.e. 1% of noise-free observations.

Example of LMAP

Define $\mu_i = \mathbb{P}(u|y^{(i)})$, where $y^{(i)}$ is all data collected up to time t_i .

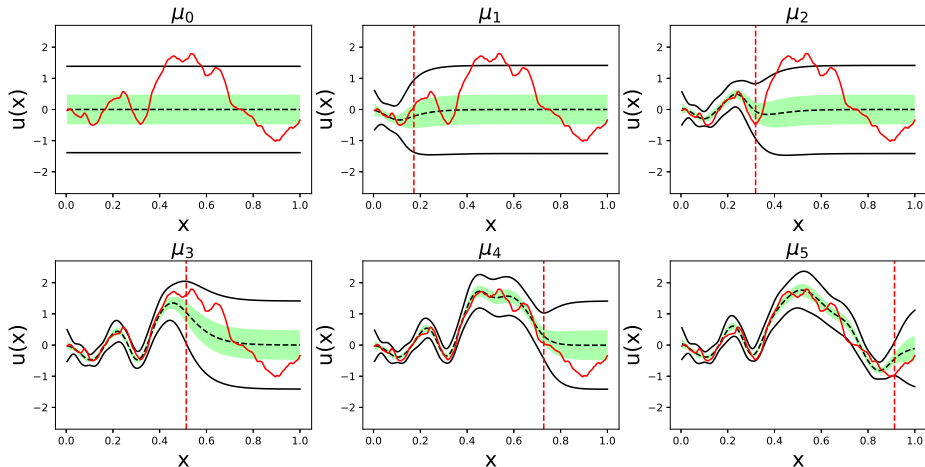
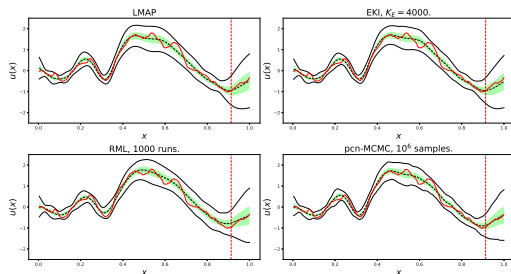


Figure: Domain equipped with $M = 15$ sensors. **True permeability** and **true front location** in red. Posterior mean is dashed black, along with 50% and 95% uncertainty bands.

Comparison



Define relative error by:

$$\mathbf{E}_5^{(\cdot)} = \frac{\|\bar{u}_5^{(\cdot)} - \bar{u}_5^{MCMC}\|_X}{\|\bar{u}_5^{MCMC}\|_X}, \quad \mathbf{S}_5^{(\cdot)} = \frac{\|\sigma_5^{(\cdot)} - \sigma_5^{MCMC}\|_X}{\|\sigma_5^{MCMC}\|_X}. \quad (20)$$

Algorithm	$\mathbf{E}_5^{(\cdot)}$	$\mathbf{S}_5^{(\cdot)}$	Multiprocessing	Computation time
pcn-MCMC	-	-	✗	9.186 hrs
EKI	0.06199	0.09017	✓	22.29 mins
RML	0.08621	0.2146	✓	30.10 mins
LMAP	0.05366	0.1774	✗	7.240 secs

Table: Results for each method.

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• Conclusion

- ▶ LMAP is extremely fast, but requires thorough knowledge of \mathcal{G} and $D\mathcal{G}$
- ▶ Gaussian approximations are reasonably accurate
- ▶ Representer theory helped to find the adjoint $D\mathcal{G}^*$

• Further work

- ▶ Addressing the inverse problem when no analytical solution exists
- ▶ Replacing \mathcal{G} with surrogate models
- ▶ Apply LMAP methodology to 2D problem

Acknowledgements

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[3] SL Racing (2021)

Built to win
Quality in every detail



[4] Fiberdyne (2019)

Carbon fiber marine propeller



[5] Composites World (2021)

Customized resin flow mesh products save time, cost for wind turbine blade manufacturers



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Would you like carbon fiber with that car?



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Sensor Density

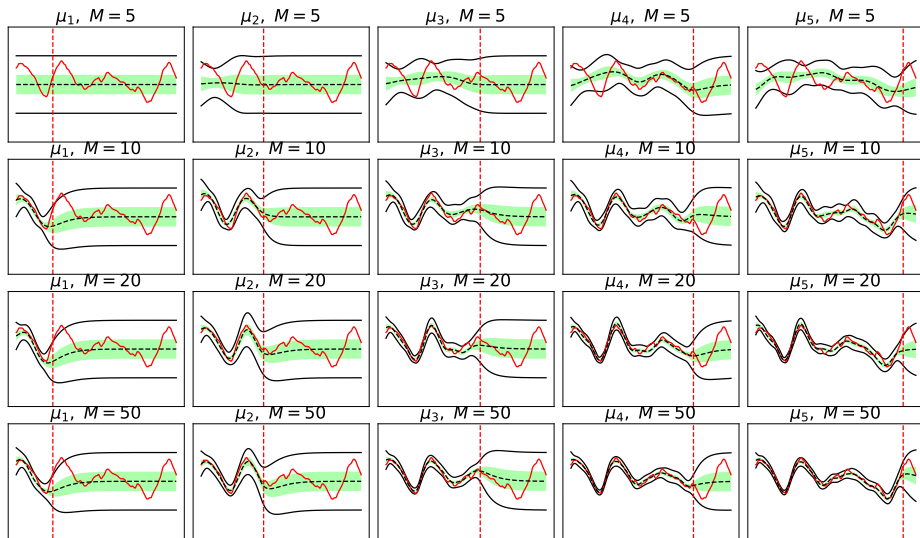
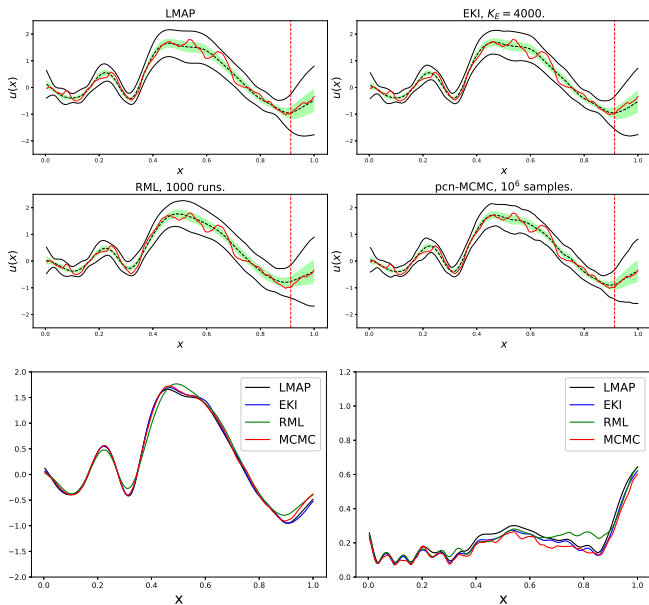


Figure: LMAP algorithm for various sensor densities. Here, $\mu_i = \mathbb{P}(u|y_1, \dots, y_i)$

Comparison



Levenberg-Marquardt

We have a (non-linear) optimisation problem of the form

$$u_{map} = \operatorname{argmin}_{u \in X} \frac{1}{2} \left\| \Sigma^{-1/2} (y - \mathcal{G}(u)) \right\|_Y^2 + \frac{1}{2} \left\| \mathcal{C}^{-1/2} (u - \bar{u}) \right\|_X^2. \quad (21)$$

By considering some u_k in the neighbourhood of u ,

- 1 linearise the forward map $\mathcal{G}(u) = \mathcal{G}(u_k) + D\mathcal{G}(u_k)(u - u_k)$
- 2 add further regularisation $R_k(u) = \frac{\alpha_k}{2} \|\mathcal{C}^{-1/2}(u - u_k)\|_X^2$

The (now) quadratic problem has iterative solution:

Levenberg-Marquardt algorithm

$$u_{k+1} = u_k + \frac{\bar{u} - u_k}{1 + \alpha_k} + h, \quad (22)$$

$$h = \mathcal{C} D\mathcal{G}^*(u_k) \left[D\mathcal{G}(u_k) \mathcal{C} D\mathcal{G}^*(u_k) + (1 + \alpha_k) \Sigma \right]^{-1} \left(y - \mathcal{G}(u_k) - \frac{D\mathcal{G}(u_k)(\bar{u} - u_k)}{1 + \alpha_k} \right).$$

where $u_0 = \bar{u}$ and $\alpha_k \rightarrow 0$ according to [19].

Constrain the (regularised) optimisation problem with the forward problem:

$$\mathcal{L} = \frac{1}{2} \left\| \Sigma^{-1/2} (y - \mathcal{G}(u)) \right\|_Y^2 + \frac{1}{2} \left\| C^{-1/2} (u - \bar{u}) \right\|_X^2 + \frac{\alpha_k}{2} \left\| C^{-1/2} (u - u_k) \right\|_X^2 \quad (23)$$

$$- \int_0^T \int_0^{\Upsilon(t)} \frac{d}{dx} \left[e^{u(x)} \frac{dp}{dx}(x, t) \right] \lambda(x, t) dx dt + \int_0^T [p(0, t) - p_l] \alpha_1(t) dt \quad (24)$$

$$+ \int_0^T \left[\frac{d\Upsilon}{dt}(t) + \frac{1}{\mu\phi} e^{u(\Upsilon(t))} \frac{dp}{dx}(\Upsilon(t), t) \right] \kappa(t) dt + \int_0^T [p(\Upsilon(t), t) - p_0] \alpha_2(t) dt \quad (25)$$

$$+ \int_0^L [p(x, 0) - p_0] \alpha_3(x) dx. \quad (26)$$

Linearise the non-linear terms and take derivatives in each direction to get

- 1 a set of state equations for $(D\Upsilon(t)h, Dp(x, t)h)$
- 2 a set of adjoint equations for (κ, λ)
- 3 an update equation for $u_k \rightarrow u_{k+1}$ which relies on the solutions to the above equations

Upon admitting the analytical solution at the last step, the update for $u_k \rightarrow u_{k+1}$ leads to the exact Levenberg-Marquardt algorithm on slide 12.

Algorithm 1 (pcN-MCMC) Take $u^{(0)} \sim N(\bar{u}, C)$, $n = 1$, and $\beta \in (0, 1)$. Then,

(1) pcN proposal. Generate u from

$$u = \sqrt{1 - \beta^2} u^{(n)} + (1 - \sqrt{1 - \beta^2}) \bar{u} + \beta \xi, \quad \text{with } \xi \sim N(0, C) \quad (22)$$

(2) Set $u^{n+1} = u$ with probability $a(u^n, u)$ and $u^{n+1} = u^n$ with probability $1 - a(u^n, u)$, where

$$a(u, v) = \min \left\{ 1, \exp(\Phi(u, y) - \Phi(v, y)) \right\} \quad (23)$$

(3) $n \mapsto n + 1$ and repeat.

Figure: pcn-MCMC algorithm [15, 16]

Algorithm 3 (RML) For $j \in \{1, \dots, N_e\}$

(1) Generate $u^{(j)} \sim N(\bar{u}, C)$

(2) Define $y^{(j)} = y + \eta^{(j)}$ with $\eta^{(j)} \sim N(0, \Gamma)$.

(3) Compute

$$u_{RML}^{(j)} = \arg \min_u \left\{ \Phi(u, y^{(j)}) + \frac{1}{2} \|u - u^{(j)}\|_C^2 \right\}. \quad (27)$$

Figure: RML algorithm [15]

Algorithm 1. Generic EKI (with perturbed observations).

Input:

- 1) $\{u_0^{(j)}\}_{j=1}^J$: Initial ensemble of inputs.
- 2) Measurements y and covariance of measurement errors Γ .

Set $\{u_n^{(j)}\}_{j=1}^J = \{u_0^{(j)}\}_{j=1}^J$ and $\theta = 0$

while $\theta < 1$ **do**

- (1) Compute $\mathcal{G}_n^{(j)} = \mathcal{G}(u_n^{(j)})$, $j \in \{1, \dots, J\}$
- (2) Compute regularisation parameter α_n and check for convergence criteria
if converged then
 set $\theta = 1$ and $n^* = n$
- (3) Update each ensemble member

$$u_{n+1}^{(j)} = u_n^{(j)} + C_n^{\text{reg}} (C_n^{\text{reg}} + \alpha_n \Gamma)^{-1} (y + \sqrt{\alpha_n} \xi_n - \mathcal{G}_n^{(j)}), \quad j \in \{1, \dots, J\}$$

where

$$C_n^{\text{reg}} \equiv \frac{1}{J-1} \sum_{j=1}^J (\mathcal{G}_n^{(j)} - \bar{\mathcal{G}}_n) \otimes (\mathcal{G}_n^{(j)} - \bar{\mathcal{G}}_n) \quad (16)$$

$$C_n^{\text{reg}} \equiv \frac{1}{J-1} \sum_{j=1}^J (u_n^{(j)} - \bar{u}_n) \otimes (\mathcal{G}_n^{(j)} - \bar{\mathcal{G}}_n) \quad (17)$$

$$\text{with } \bar{u}_n \equiv \frac{1}{J} \sum_{j=1}^J u_n^{(j)} \text{ and } \bar{\mathcal{G}}_n \equiv \frac{1}{J} \sum_{j=1}^J \mathcal{G}_n^{(j)}.$$

$n \leftarrow n + 1$

end

output: $\{u_{n^*}^{(j)}\}_{j=1}^J$ converged ensemble

Figure: EKI algorithm [21]

2D Problem

The forward problem for the pressure of resin $p(t,x)$ consists of the conservation of mass

$$\nabla \cdot \mathbf{v} = 0, \quad x \in D(t), \quad t > 0, \quad (1)$$

where the flux $\mathbf{v}(x,t)$ is given by Darcy's law

$$\mathbf{v}(x,t) = -\frac{\kappa(x)}{\mu} \nabla p(x,t) \quad (2)$$

with the following initial and boundary conditions

$$p(x,t) = p_I, \quad x \in \partial D_I, \quad t \geq 0, \quad (3)$$

$$\nabla p(x,t) \cdot \mathbf{n}(x) = 0, \quad x \in \partial D_N, \quad t \geq 0, \quad (4)$$

$$V(x,t) = -\frac{\kappa(x)}{\mu\varphi} \nabla p(x,t) \cdot \mathbf{n}(x,t), \quad x \in \Upsilon(t), \quad t \geq 0, \quad (5)$$

$$p(x,t) = p_0, \quad x \in \Upsilon(t), \quad t > 0, \quad (6)$$

$$p(x,t) = p_0, \quad x \in \partial D_O, \quad t > 0, \quad (7)$$

$$p(x,0) = p_0, \quad x \in D^*, \quad (8)$$

$$\Upsilon(0) = \partial D_I. \quad (9)$$

Figure: 2D forward problem [17]